



The All-Wheel Drive advantage

The Bell 4x4 range, comprising a 30-ton, 45-ton and 60-ton model, offers customers the same tonnage as our traditional Articulated Dump Trucks (ADTs), at a related lower cost per tonne while still offering off-road capabilities that non-ADT solutions cannot match.

I he range has been developed through the Bell tradition of listening to our customers. They were looking for a machine that would perform better than conventional haulage solutions in slippery and undulating conditions but didn't need the 'go anywhere' ability of a 6x6 ADT. In response Bell has filled this conspicuous gap in the market with its practical 4x4 alternatives.

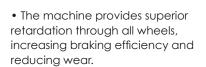
Equipped with two-axles, these ADTs are based on the proven articulated technology of their





corresponding 6x6 models. This applies entirely to the powerhead of the vehicles where the proven SSM (sealed switch module), CDU (central display unit) and B-drive automotive controller architecture combine to provide the full array of standard Bell productivity and safety features, including i-Tip, Tipsafe, Hill Assist and onboard weighing with Fleetm@tic® integration. Bell 4x4 ADTs continue to set benchmarks in terms of reliability, efficiency and driving comfort with their practical design.

Delivering productivity during adverse weather conditions where rigid machines are unable to operate, the Bell 4x4 range also tolerates less site maintenance, which has large cost and hassle implications for many sites. In addition, 4x4 trucks are proven to cause less road damage than a 6x6 ADT, where the three-axle configuration tends to scuff the road surface when turning.



- These features combine to provide superior tyre life compared to similar sized rigid trucks in almost all applications.
- Adaptive front suspension provides superior ride comfort whilst rear suspension on the B45E and B60E improves comfort even further, which ultimately results in higher productivity.
- The flat-bottom bin design reduces carryback, increasing efficiency and reducing contamination in certain applications.

• In deep, soft mud they won't necessarily match their three-axle counterparts, but they have proven themselves to be more than capable machines in challenging conditions.



Specifications	B30E 4x4	B60E 4x4	
Maximum net power	240 kW (322 hp)	430 kW (577 hp)	
Operating mass			
Empty	23 626 kg (52 095 lbs)	45 367 kg (100 034 lbs)	
Loaded	51 626 kg (113 835 lbs)	100 367 kg (221 309 lbs)	
Rated payload	28 000 kg (61 729 lbs)	55 000 kg (121 275 lbs)	
2:1 heaped capacity	18,5 m³ (24 yd³)	35 m³ (45,8 yd³)	



- The oscillation joint, inherited from the proven Bell 6x6 range, is what makes an ADT by keeping the wheels on the ground to ensure traction when driving over rough terrain.
- Articulated steering between the front and rear chassis produces much tighter turning circles than most steered axle trucks and make the Bell 4x4 range ideal for tight sites.
- By configuring the driveline to direct drive to all wheels, Bell 4x4 trucks can go places where conventional trucks cannot.





The **B30E 4x4** is internationally successful as a most economical solution for bulk handling.



The **B60E 4x4** has been uncompromisingly engineered for high productivity in mining under all weather conditions.



Cutting edge technology, helping you run your fleet smarter. Providing accurate, up-to-date operational data, production data and diagnostic data.

The key to a productive and profitable fleet, lies in the ability to monitor and manage your machines and operators efficiently. Machine operational data is processed and compiled into useful production and performance statistics, accessible via the Bell Fleetm@tic® website. These reports are also automated and emailed directly to you. The two monitoring packages that we have available, are:

- The Classic Package supplies you with good enough information for you to have a very good understanding of how your machine is operating for each shift that it runs. This package comes standard with the machine for 2 years.
- The Premium Package is focused on customers who need to have extremely detailed information of the machine's operation. For this package we offer similar information to that of the Classic Package but for each individual laden unladen cycle. In addition, live tracking is available on the Fleetm@tic® website on a per minute basis.

Fleetm@tic®:

- Maximise productivity
- Generate machine utilisation reports
- · Identify operator training requirements
- Pro-active maintenance planning
- Implement safety features

- Receive machine fault codes as well as suggested trouble shooting procedures
- Protect investments
- · Receive real time geospatial data



B30E 4x4 Articulated Dump Truck



Manufacturer Mercedes Benz

Model OM926LA

Configuration Inline 6, turbocharged and intercooled

Maximum Net Power 240 kW (322 hp) @ 2 200 rpm in accordance with UN ECE R120

Gross Torque 1 300 Nm (959 lbft) @ 1 200 -1 600 rpm

Displacement 7,2 litres (469 cu.in)

Auxiliary Brake Engine valve brake

Fuel Tank Capacity 379 litres (100 US gal)

Certification OM926LA meets EU Stage II emissions regulations

TRANSMISSION

Manufacturer Allison

Model 3400 P ORS

Configuration Fully automatic planetary transmission

Engine mounted

Gear Lavout Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic

Torque Control Hydrodynamic with lock-up in all gears

TRANSFER CASE

Manufacturer Kessler

Series W1400

Lavout

Remote mounted

Gear Layout

Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

AXLES

Manufacturer Bell

Model Front: Bell 18T Rear: Bell 36T

Front Differential

High input limited slip differential with spiral bevel gears

Outboard heavy duty planetary on all axles

BRAKING SYSTEM

Service Brake Dual circuit, full hydraulic actuation wet disc brakes on front and rear axles. Wet brake oil is circulated through a filtration and cooling system.

Maximum brake force: 284 kN (63 859 lbf)

Park & Emergency Spring applied, air released driveline mounted disc

Maximum brake force: 396 kN (89 000 lbf)

Auxiliary Brake Automatic exhaust valve brake and engine valve brake. Automatic retardation through electronic activation of wet brake system.

Total Retardation Power Continuous: 218 kW (292 hp) Maximum: 609kW (816 hp)

WHEELS

Type Radial Earthmover

Tyre

Front: 23.5 R25 Rear: 875/65 R29

FRONT SUSPENSION

Semi-independent, leading A-frame supported by hydropneumatic suspension struts.

Optional active dual springrate Comfort Ride suspension available, including height control.

HYDRAULIC SYSTEM

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

202 L/min (53 gal/min)

310 Bar (4 500 psi)

Filter 5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 4.1

Steering Angle 45°

DUMPING SYSTEM

Two double-acting, single stage, dump cylinders

Raise Time 12 s

Lowering Time 6 s

Tipping Angle 70° standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 8,1 Bar (117 psi)

ELECTRICAL SYSTEM

Voltage

Battery Type Two AGM (Absorption Glass Mat) type.

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 80 A

VEHICLE SPEEDS				
1st	9 km/h	5 mph		
2nd	16 km/h	10 mph		
3rd	21 km/h	13 mph		
4th	32 km/h	20 mph		
5th	46 km/h	28 mph		
6th	50 km/h	31 mph		
R	8 km/h	5 mph		

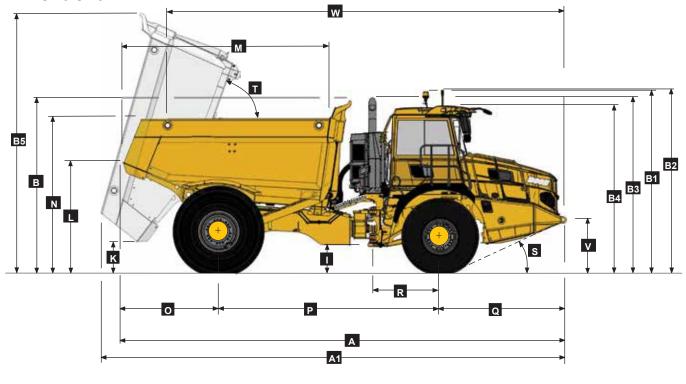
CAB

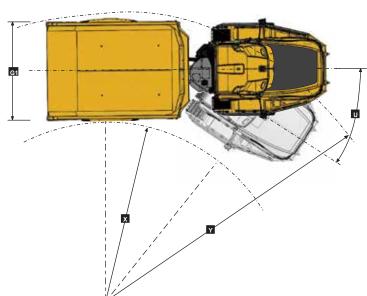
ROPS/FOPS certified 74 dBA internal sound pressure measured according to ISO 6396.

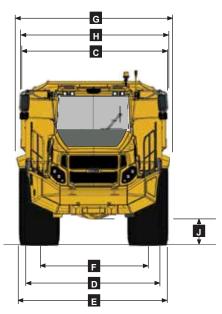
Load Capacity & Ground Pressure

OPERATING WEIGHTS*		GROUND PRESSURE*		LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LAD	EN	BODY	m³ (yd³)		kg (lb)
Front	11 499 (25 355)	(No sinkage or Tot	tal Contact Area)	Struck Capacity	15 (19,5)	Bin liner	1 380 (3 042)
Rear	12 127 (26 740)	23.5 R 25	kPa (Psi)	SAE 2:1 Capacity	18,5 (24)	Tailgate	1 051 (2 317)
Total	23 626 (52 095)	Front	295 (42,8)	SAE 1:1 Capacity	21,5 (28)		
				SAE 1:1 Capacity		EXTRA WHEELSET	Г
LADEN		875/65 R 29	kPa (Psi)	with Tailgate	19,5 (25,5)	23.5 R25	544 (1 199)
Front	13 951 (30 762)	Rear	442 (64)			875/65 R29	1 338 (2 950)
Rear	37 675 (83 073)			Rated Payload	28 000 kg		
Total	51 626 (113 855)				(61 729 lbs)		

Dimensions







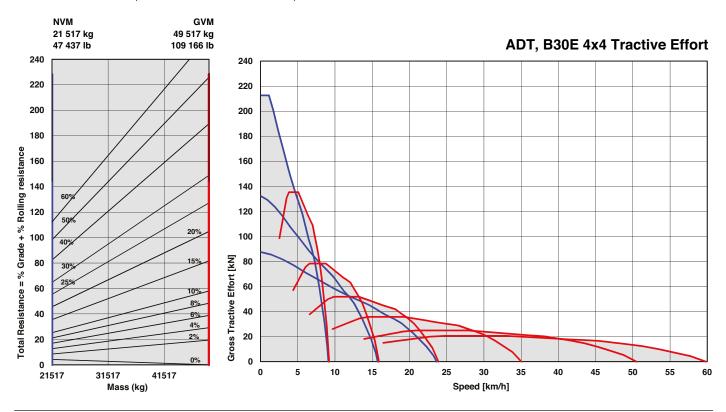
Machine Dimensions

Α	Length - Transport Position	9 122 mm	(29.11 ft.)
Α1	Length - Bin Fully Tipped	9 709 mm	(31.10 ft.)
В	Height - Transport Position (no exhaust stack)	3 548 mm	(11.8 ft.)
B1	Height - Rotating Beacon	3 718 mm	(12.2 ft.)
B2	Height - Load Light	3 740 mm	(12.3 ft.)
В3	Height - Exhaust Stack	3 605 mm	(11.10 ft.)
В4	Height - Cab	3 418 mm	(11.3 ft.)
B5	Bin Height - Fully Tipped	5 310 mm	(17.5 ft.)
C	Width Over Mudguards	2 985 mm	(9.10 ft.)
D	Width Over Tyres - Front - 23.5R25	2 998 mm	(9.10 ft.)
Е	Width Over Tyres - Rear - 875/65 R29	3 270 mm	(10.9 ft.)
F	Tyre Track Width - Front	2 390 mm	(7.10 ft.)
F	Tyre Track Width - Rear	2 386 mm	(7.10 ft.)
G	Width over Bin	3 383 mm	(11.2 ft.)
G1	Width over Tailgate	3 480 mm	(11.5 ft.)
Н	Width over Mirrors - Operating Position	3 260 mm	(10.9 ft.)
1	Ground Clearance - Artic	539 mm	(21.22 in.)

J	Ground Clearance - Front Axle	480 mm	(18.9 in.)
K	Ground Clearance - Bin Fully Tipped	444mm	(17.5 in.)
L	Bin Lip Height - Transport Position	2 331 mm	(7.8 ft.)
М	Bin Length	4 271 mm	(14.00 ft.)
N	Load over Height	3 207 mm	(10.6 ft.)
0	Rear Axle Centre to Bin Rear	1 957 mm	(6.5 ft.)
Р	Rear Axle Centre to Front Axle Centre	4 560 mm	(14.12 ft.)
Q	Front Axle Centre to Machine Front	2 605 mm	(8.7 ft.)
R	Front Axle Centre to Artic Centre	1 360 mm	(4.6 ft.)
S	Approach Angle	25°	
T	Maximum Bin Tip Angle	70 °	
U	Maximum Articulation Angle	45 °	
V	Front Tie Down Height	1 040 mm	(3.5 ft.)
W	Machine Lifting Centres	8 126 mm	(26.8 ft.)
Χ	Inner Turning Circle Radius	3 488 mm	(11.5 ft.)
Υ	Outer Turning Circle Radius	7 385 mm	(24.3 ft.)

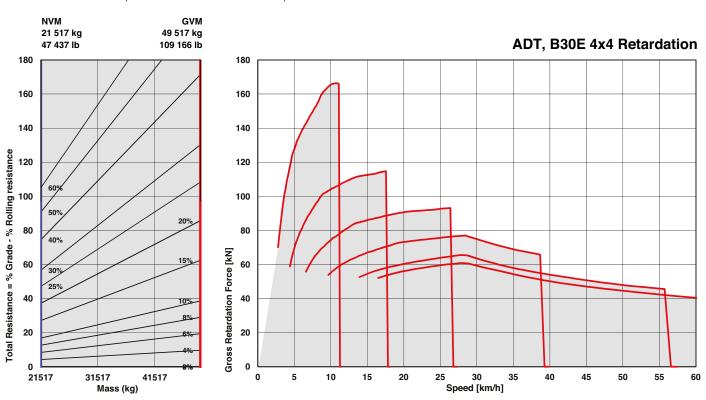
Gradeability/Rimpull

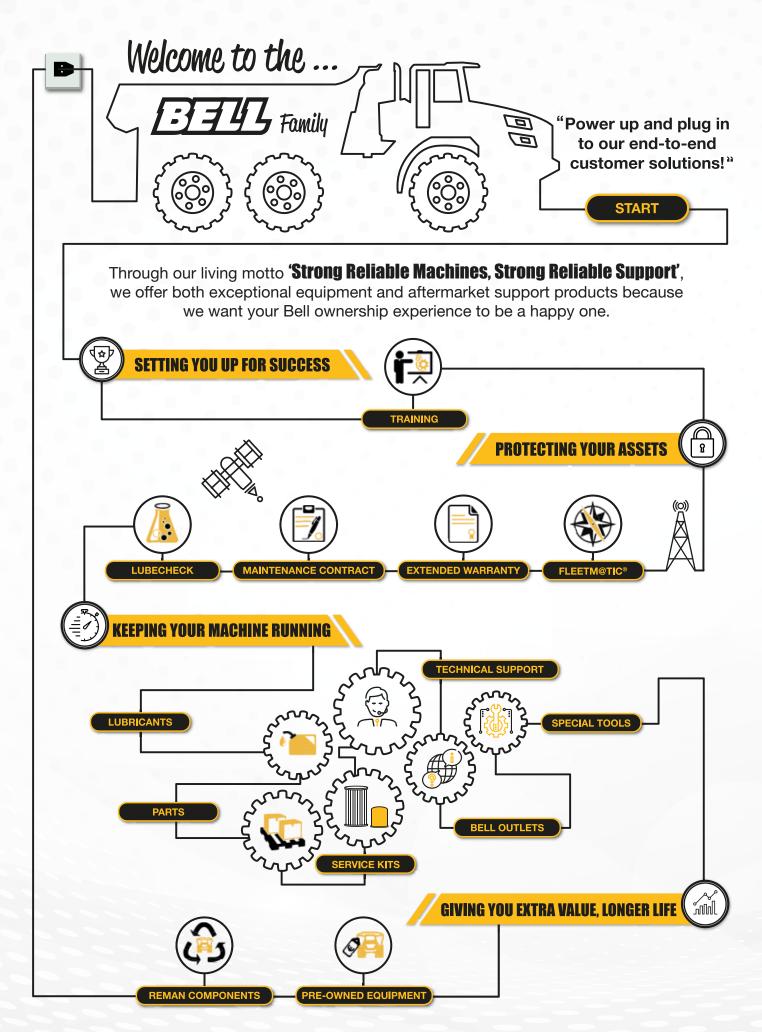
- 1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- 2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





SUPPORTING YOU EVERY STEP OF YOUR BELL OWNERSHIP EXPERIENCE

B60E 4x4 Articulated Dump Truck



FNGINE

Manufacturer Mercedes Benz (MTU)

Model OM473LA (MTU 6R 1500)

Configuration
Inline 6, turbocharged and intercooled

Maximum Net Power 430 kW (577 hp) at 1 600 rpm in accordance with UN ECE R120

Gross Torque 2 850 Nm (2 102 lbft) @ 1 300 rpm

Displacement 15,6 litres (952 cu.in)

Auxiliary Brake
Jacobs Engine Brake®

Fuel Tank Capacity 630 litres (166 US gal)

Certification
OM473LA (MTU 6R 1500) is EU
Stage IIIA emission level
equivalent.

TRANSMISSION

Manufacturer Allison

Model 4800 ORS

Configuration
Fully automatic planetary
transmission

Layout Engine mounted

Gear Layout
Constant meshing planetary
gears, clutch operated

Gears 7 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic

Torque Control Hydrodynamic with lock-up in all gears

TRANSFER CASE

Manufacturer Kessler

Series W2400

Layout

Remote mounted

Gear Layout
Three in-line helical gears

Output Differential Interaxle 29/71 proportional differential. Automatic inter-axle differential lock

AXLES

Manufacturer Front - Bell Rear - Kessler

Model Front: 30T Rear: 71T

Differential

Front: High input controlled traction differential with spiral bevel gears.

Rear: Centre input open differential with spiral bevel gears.

Final Drive
Outboard heavy duty planetary
on all axles

BRAKING SYSTEM

Service Brake
Dual circuit, full hydraulic
actuation wet disc brakes on
front and rear axles. Wet brake
oil is circulated through a
filtration and cooling system.

Maximum brake force: 446 kN (100 264 lbf)

Park & Emergency Spring applied, air released driveline mounted disc

Maximum brake force: 341 kN (76 659 lbf)

Auxiliary Brake
Automatic Jacobs Engine
Brake®. Automatic retardation
through electronic activation of
wet brake system.

Total Retardation Power Continuous: 574 kW (770 hp) Maximum: 983 kW (1 318 hp)

WHEELS

Type Radial Earthmover

Tyre

Front: 875/65 R29 Rear: 24.00 R 35 Dual

FRONT SUSPENSION

Semi-independent, leading A-frame supported by hydropneumatic suspension struts. Active dual springrate Comfort Ride suspension, including height control.

REAR SUSPENSION

Trailing arm cradle supported by hydro-pneumatic suspension struts, with an additional lateral stabiliser.

HYDRAULIC SYSTEM

Full load sensing system serving the prioritized steering, body tipping, suspension and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

Flow 300 L/min (79 gal/min)

Pressure 280 Bar (4 060 psi)

Filter 5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 5,5 Steering Angle 42°

DUMPING SYSTEM

Two double-acting, two stage telescopic, dump cylinders

Raise Time 18 seconds

Lowering Time 16,5 seconds

Tipping Angle 55 deg standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 8,1 Bar (117 psi)

ELECTRICAL SYSTEM

Voltage 24 V

Battery Type
Two AGM (Absorption Glass
Mat) type

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 100 A

MAX.	VEHICLE SP	EED
1st	4 km/h	2,5 mph
2nd	8 km/h	5,6 mph
3rd	16 km/h	10,6 mph
4th	21 km/h	13,7 mph
5th	30 km/h	20 mph
6th	41 km/h	27 mph
7th	47 km/h	32 mph
R	6 km/h	4 mph

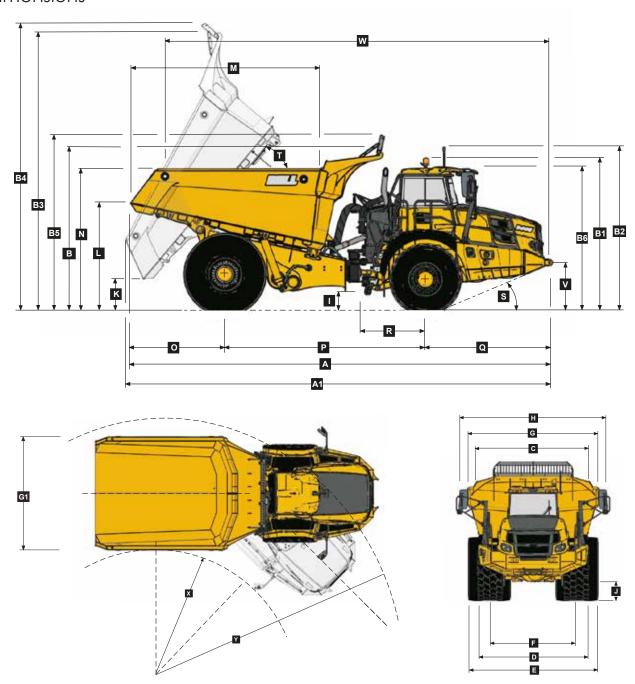
CAB

ROPS/FOPS certified 77 dBA internal sound pressure measured according to ISO 6396.

Load Capacity & Ground Pressure

OPERATING WEIGHTS*		GROUND PRESSURE*		LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LAI	DEN	BODY	m³ (yd³)		kg (lb)
Front	20 242 (44 634)	(No sinkage or To	tal Contact Area)	Struck Capacity	27 (35,3)	Bin liner	1 117 (2 463)
Rear	25 125 (55 401)	875/65 R29	kPa (Psi)	SAE 2:1 Capacity	35 (45,8)	Tailgate	1 512 (3 333)
Total	45 367 (100 034)	Front	333 (48,2)	SAE 1:1 Capacity	42 (54,9)		
				SAE 2:1 Capacity		EXTRA WHEELSET	
LADEN		24.00 R35	kPa	with Tailgate	36 (47,1)	875/65 R29	1 338 (2 950)
Front	26 842 (59 187)	Rear	478 (69,3)			24.00 R35	1 240 (2 734)
Rear	73 525 (162 123)			Rated Payload	55 000 kg		
Total	100 367 (221 309)				(121 275 lb)		

Dimensions



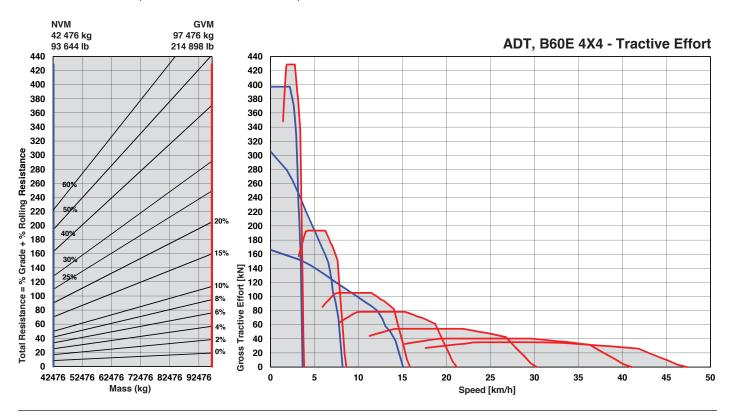
Machine Dimensions

	Α	Length - Transport Position	11 114 mm	(33.23 ft.)
	A1	Length - Bin Fully Tipped		(36 ft. 8 in.)
	В	Height - Transport Position w/o Rock Guard		(13 ft.10 in.)
	В	Height - Transport Position with Rock Guard		(13 ft.10 in.)
	B1	Height - Rotating Beacon		(13 ft. 3 in.)
	B2	Height - Load Light		(14 ft. 2 in.)
	B3	Bin Height - Fully Tipped w/o Rock Guard		(24 ft. 6 in.)
	B4	Bin Height - Fully Tipped with Rock Guard		(25 ft. 3 in.)
	B5	Height - Rock Guard Operating Position		(15 ft. 4 in.)
	В6	Height - Cab	3 813 mm	(12 ft. 6 in.)
	С	Width over Mudguards	3 790 mm	(12 ft. 5 in.)
	D	Width over Front Tyres 875/65 R29	3 832 mm	(12 ft. 7 in.)
	Ε	Width over Rear Tyres 24.00R35	4 444 mm	(14 ft. 7 in.)
	F	Tyre Track Width Front 875/65R29	2 949 mm	(9 ft. 8 in.)
	F	Tyre Track Width Rear 24.00R35	2 992 mm	(9 ft. 10 in.)
	G	Width over Bin	4 487 mm	(14 ft. 9 in.)
	G1	Width over Tailgate	4 800 mm	(15 ft. 9 in.)
	Н	Width over Mirrors - Operating Position	5 242 mm	(17 ft. 2 in.)

	Cround Claarance Artis	Г/1	(22.00:)
ı	Ground Clearance - Artic	561 mm	, ,
J	Ground Clearance - Front Axle	554 mm	(21.81 in.)
K	Ground Clearance - Bin Fully Tipped	851 mm	(33.5 in.)
L	Bin Lip Height - Transport Position	2 952 mm	(9 ft. 8 in.)
M	Bin Length	5 036 mm	(16 ft. 6 in.)
Ν	Load over Height	3 824 mm	(12 ft. 7 in.)
0	Rear Axle Centre to Bin Rear	2 477 mm	(8 ft. 2 in.)
Р	Rear Axle Centre to Front Axle Centre	5 285 mm	(17 ft. 4 in.)
Q	Front Axle Centre to Machine Front	3 352 mm	(11 ft.)
R	Front Axle Centre to Artic Centre	1 558 mm	(5 ft. 1 in.)
S	Approach Angle	22 °	
T	Maximum Bin Tip Angle	55°	
U	Maximum Articulation Angle	42 °	
V	Front Tie Down Height	1 263 mm	(4 ft. 2 in.)
W	Machine Lifting Centres	10 116 mm	(33 ft. 2 in.)
Χ	Inner Turning Circle Radius	4 246 mm	(13 ft. 11 in.)
Υ	Outer Turning Circle Radius	9 216 mm	(30 ft. 3 in.)

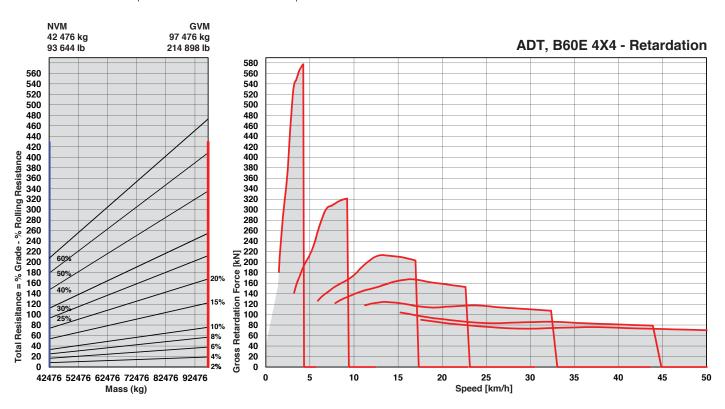
| Gradeability/Rimpull

- 1. Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- 2. From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.



B30E 4x4 B60E 4x4

ENGINE

- Jacobs Engine Brake®
- Dual element air cleaner with dust ejector valve
- Pre-cleaner with automatic dust scavenging
- Water separator
- Serpentine drive belt with automatic tensioner
- Provision for fast fill
 - Wet-sleeve cylinder liners

COOLING

- Crankshaft mounted electronically controlled viscous fan drive
- Fan guard

PNEUMATIC SYSTEM

- Engine-mounted compressor
- Air drier with heater
- Integral unloader valve

ELECTRICAL SYSTEM

- Battery disconnect
- Halogen drive lights
- LED drive lights
- Air horn
- Reverse alarm
- ▲ White noise reverse alarm
- Rotating beacon
- Pitch roll sensor
- ▲ LED Artic reverse light
- Halogen artic reverse lights
- LED reverse lights

STEERING SYSTEM

Bi-directional ground-driven secondary steering pump

CAB

- ROPS/FOPS certification
- Tilt cab
- Gas strut-supported door
- I-Tip programmable dump-body tip settings
- HVAC Climate control system
- AM/FM radio with Aux + USB
- Rear window guard
- Wiper/washer with intermittent control
- Tilt and telescoping steering wheel
- Center-mount air-suspension seat
 - Halogen work lights
- LED work lights
- ▲ Rotating beacon: seat belt installation
- ▲ Remote engine and machine isolation
- Remote battery jump start
- Retractable 3 point seat belt
- Heated seat
- Foldaway trainer seat with retractable seat belt
- 12-volt power outlet
- Cab utility bin (removable)
- Cup holder
- Cooled/heated lunch box

B30E 4×4 B60E 4×4

CAB (continued)

- Manually adjusted mirrors
- ▲ Heated mirrors
- Electric adjustable and heated mirrors
- Deluxe 10" color LCD:

Speedometer / Fuel gauge /
Transmission oil temperature gauge /
Engine coolant temperature gauge /
LED function/warning indicators and audible
alarm / Transmission gear selection /
Tachometer / Battery voltage / Hour meter /
Odometer / Fuel consumption / Tip counter /
Trip timer / Trip distance / Metric/English units /

Service codes/diagnostics

Backlit sealed switch module functions with:
 Wiper control / Lights / Heated mirrors /
 Retarding aggressiveness / Transfer case
 differential lock / Transmission gear hold /
 Dump-body tip limit / Automatic dump-body
 tip settings / Air conditioner/Heater controls /
 Preselected Speed Control

DUMP BODY

- Dump body mechanical lock
- Partial body liner
- ▲ | Tailgate
- ▲ Body heater
- ▲ Less dump body and cylinders
 - ▲ Bin pole lockout
 - Rear wheel mudguards

OTHER

- Automatic Traction Control (ATC)
- Wet disc brakes
- 23.5 R25 Radial Earthmover tyres (Front)
- 875/65 R29 Radial Earthmover tyres (Rear)
 - 875/65 R29 Radial Earthmover tyres (Front)
 - 24.00 R35 Dual (Rear)
- Remote grease banks
- ▲ Automatic greasing
- Onboard Weighing
- ▲ Load lights: stack
- Comfort ride suspension (Front)
 - Comfort ride suspension (Rear)
- ▲ Reverse camera
- Hand rails
- Cab peak
- High pressure hydraulic filter
- ▲ Fuel heater
- Belly cover
- Cross member cover
- ▲ Remote transmission filters
- Engine and transmission remote drain-gravity
 - ▲ Engine and transmission remote drain-scavenge
 - ▲ Window smash button
- High visibility mirrors
- Fleetm@tic® Classic Package for 2 years
- Electronic bonnet opening

Notes

110103

Notes



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All dimensions are shown in millimeters, unless otherwise stated between brackets.

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Strong Reliable Machines Strong Reliable Support

